



## ABA LOW BUILDUP ADDITIVE

Excalibur's Low Buildup Additive when added increases production by reducing build-up on the bottoms of screens. This eliminates costly down time to stop the press and clean the bottoms of screens during a production run. A maximum of 20% by weight may be added to any Excalibur plastisol ink.

## CAUTION

Always test finished prints for curing, adhesion, bleed-resistance, opacity and desired look prior to beginning full production runs. Lancer Group International cannot guarantee the results or back claims that this mixed ink will test phthalate-free if this product is used with any other plastisol ink other than plastisol inks manufactured by Lancer Group International. Test results by a third-party laboratory verifying that Excalibur plastisol inks are phthalate-free and lead-free are available upon request.

## TECHNICAL DATA



**IDEAL FABRIC**  
100% Cotton.



**MESH**  
Consult TDS for specific in series.



**SQUEEGEE**  
70/90/70 Triple Durometer  
70 Single Durometer



**STENCIL**  
Any emulsion compatible with plastisol inks.



**CURING**  
Consult TDS for particular ink this product is being mixed into.



**MIXING**  
Maximum of 20% by weight.



**VISCOSITY REDUCERS**  
N/A



**STORAGE**  
60°-90° F (15°-32° C) with lids closed tightly.



**CLEANING**  
Enviro Series 2000 Green or Enviro Series TR Blend.



**LANCER GROUP INTERNATIONAL**

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