



## PF-97PF PUFF ADDITIVE

Excalibur's Puff Additive when added to any color of Excalibur's 500PF Series of plastisol inks transforms the flat ink into an ink capable of producing dramatic 3D effects. Simply add 20-30% Puff Additive by weight and mix thoroughly. PF-97PF reduces inventory and enables one ink to perform two different processes.

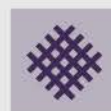
## CAUTION

Always test finished prints for curing, adhesion and desired look prior to beginning full production runs. Lancer Group International cannot guarantee the results or back claims that this mixed ink will test phthalate-free if any additive other than an additive manufactured by Lancer Group International is used to modify this ink. Test results by a third-party laboratory verifying all components used to produce this ink are phthalate-free and lead-free are available upon request.

## TECHNICAL DATA



**IDEAL FABRIC**  
100% Cotton



**MESH**  
83-125/inch (24/48Tcm)



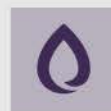
**SQUEEGEE**  
70/90/70 Triple Durometer  
70 Single Durometer



**STENCIL**  
Any emulsion compatible with plastisol inks. Thick stencils are recommended.



**CURING**  
Gel Temperature 240° F (116° C)  
Full Cure 320° F (160° C)



**PIGMENT LOADING**  
N/A



**ADDITIVES**  
N/A



**STORAGE**  
60°-90° F (15°-32° C) with  
lids closed tightly.



**CLEANING**  
Enviro Series 2000 Green or  
Enviro Series TR Blend.



**LANCER GROUP INTERNATIONAL**

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Visit our website at [www.lancergroup.com](http://www.lancergroup.com)