



EXC-THK LIQUID THICKENER

Excalibur's EXC-THK Thickener is a viscous liquid that when added to any Excalibur ink will greatly increase the viscosity. Add in increments of 1-2% by weight until ink has reached the desired viscosity. While the mixture will immediately thicken, the ink will reach its maximum viscosity in 24 hours. No more than 10% EXE Thickener should be added to any ink.

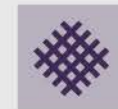
CAUTION

Always test finished prints for curing, adhesion and desired look prior to beginning full production runs. Lancer Group International cannot guarantee the results or back claims that this mixed ink will test phthalate-free if any additive other than an additive manufactured by Lancer Group International is used to modify this ink. Test results by a third-party laboratory verifying all components used to produce this ink are phthalate-free and lead-free are available upon request.

TECHNICAL DATA



IDEAL FABRIC
100% Cotton



MESH
Consult TDS for ink series.



SQUEEGEE
70/90/70 Triple Durometer
70 Single Durometer



STENCIL
Any emulsion compatible with plastisol inks.



CURING
Gel Temperature 240° F (116° C)
Full Cure 320° F (160° C)



PIGMENT LOADING
N/A



ADDITIVES
N/A



STORAGE
60°-90° F (15°-32° C) with
lids closed tightly.



CLEANING
Enviro Series 2000 Green or
Enviro Series TR Blend.



LANCER GROUP INTERNATIONAL

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Visit our website at www.lancergroup.com